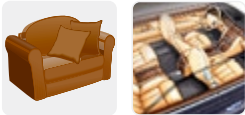


HY-1780B HY-1780B-7

加强型直驱柱式双针综合送料缝纫机

Intensive direct drive, post bed, double needle compound feed sewing machine



产 品 视 频
For video plesase
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技术参数 / Specification

型号 Model No.	HY-1780B	HY-1780B-7
送料方式 Feeding system	交替压脚、送布牙和机针综合送料 Alternating presser foot, feed dog and needle feeding	
最高缝速 Max sewing speed	2000 针/分钟 2000 s.p.m.	
柱高 High of the post bed	160mm	
线芯直径 Shuttle diameter	Φ26mm	
适用机针 Applied needle	DP × 17 #18-#23	
适用缝线 Thread size	最粗9股 (13#) Maximum thread 9 strands nylon	
最大针距 Max stitch length	9mm	
最大内外压脚交替量 Max alternating presser foot	6.5mm	
最大抬压脚高度 Max presser foot lifting height	16mm	
自动剪线装置 Auto trimming	×	√
自动倒缝装置 Auto back tacking	√	
自动抬压脚 Presser foot lifting height by air	√	
DL功能 DL function	√	
操作空间 Operation space	335 × 260mm	

产品概述

- 内置直驱马伺服达和气动控制组件，独立式电控箱更稳定。
- 超大操作空间和纤细的柱式底座，便于缝制立体物料的高质量装饰明缝。
- 配备自动倒缝、气动抬压脚、集成机头 LED灯、免手缠绕
- 线器、上下定针、气动第二夹线器、气动中分外压脚、平衡内压脚等实用功能，让日常缝纫更加轻松高效。
- 可通过快捷键瞬间调节内外压脚交替量。
- 标配8mm针位组，可选购底带贴装置。

典型应用

适用于沙发、汽车内饰等领域的立体物料装饰明缝工序。

Product Description

- Internal direct drive servo motor and pneumatic controller components, it is convenient to install and maintain.
- Extra large operation space and slim post bed facilitate the handing of three dimension material and high-quality decorative topstitch seams.
- It's equipped with auto back tacking, pneumatic presser foot lifting, integrated LED light, free handle bobbin winder, up and down needle positioning, pneumatic halving outer foot, balance and compensate inner foot and other practical functions, make the daily sewing more efficient.
- It can adjust instantaneously internal and external presser foot alternating amount by shortcut button.
- Standard 8mm needle gauge set, it can optional tape device parts .

Typical Field of Application

Three dimension material topstitch process for sofa and car seat.

产品优势 / Product Advantages

六联快捷键 / Six keyboard shortcuts

多种快捷功能：倒缝、取消倒缝、瞬间转换压脚交替量（DL台阶缝）、补针、第二夹线器，快捷键功能自定义。

Multiple shortcut functions: back tracking, canceling back tracking, instantaneously transform the alternating amount of presser foot (DL step stitch), stitch compensation, second thread clamp, shortcut botton function customization.



超大操作空间 / Extra large operation space

335 × 260mm超大操作空间及纤细的柱式底座，更利于缝纫立体物料。
Extra large operation space 355*260mm and slim post bed make the three dimension material sewing more easier.



DL 功能 / DL function

- 可通过快捷键一键转换最大压脚交替量高达6.5mm。
- 车缝台阶位置时，只需按 DL 开关即可在瞬间切换最大内外压脚交替量，形成完美的线迹。
- Transform the maximum presser foot alternating amount 6.5mm by one-click.
- When the sewing reaches the position between up and down step, pressing the DL switch can transform instantaneously maximum internal and external presser foot alternating amount, it will form the perfect stitch effect.



气动抬压脚 / Pneumatic presser foot lifting

气动抬压脚高度最大可达16mm，放置缝料方便、快捷。
The lifting height of the presser foot can be up to 16mm, which is convenient and quick to place the sewing material.



气动夹线器功能 / Pneumatic clamp tool subassembly

可通过快捷键在两个不同的夹线张力间快速切换，即可应对粗线的高强力缝制，也可实现从薄料到厚料的大范围物料的高品质缝制。

It can be set two different tension for clamp device by shortcut button to change quickly, it can ensure beautiful stitch effect whatever sewing the think or thick fabric.

